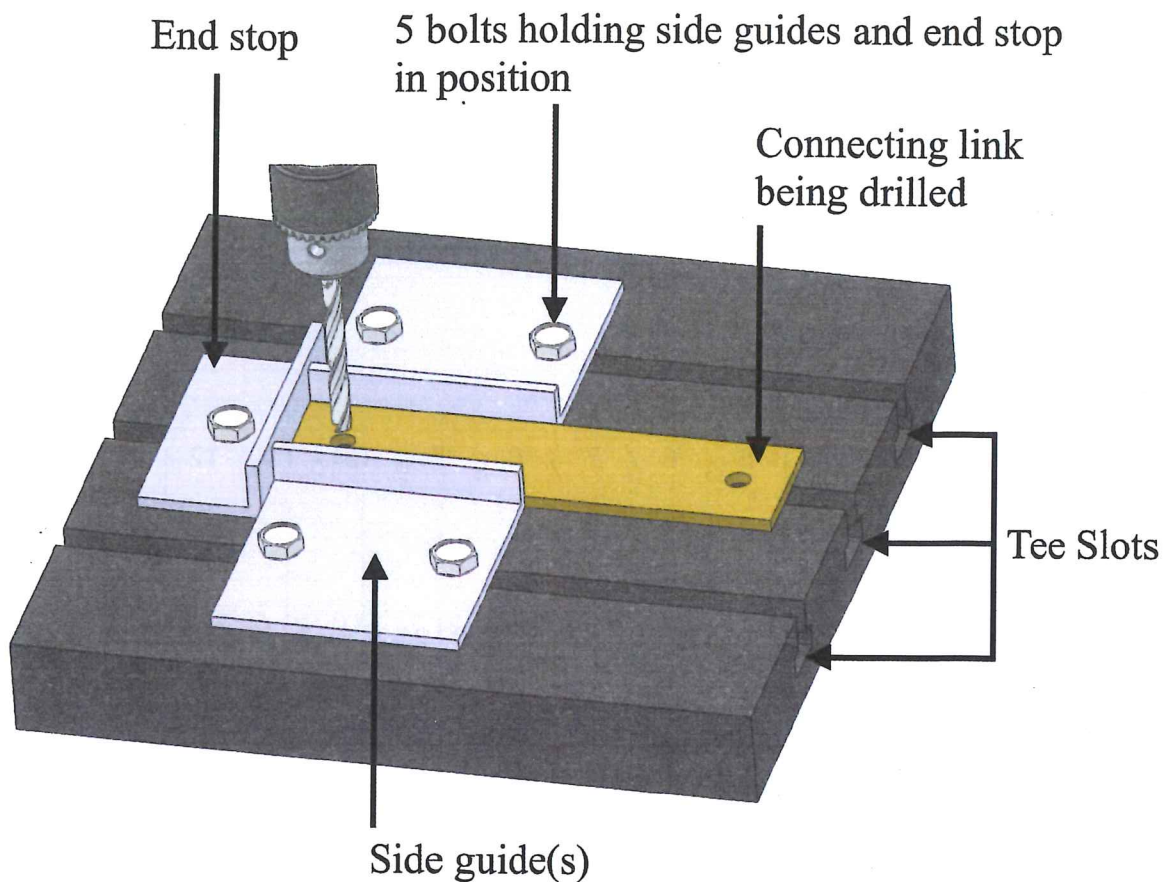


The first batch of 50 components have been produced by an engineer.

The holes in the ends have been drilled using the fixture shown below.



Manufacturing process

To drill the holes the engineer:

- Fastens the side guides and end stop into the Tee slots, so that the centre of the drill is positioned 20 mm from the end of the connecting link
- Slides the connecting link between the side guides
- Pushes the connecting link up to the end stop
- Drills hole 1
- Turns the connecting link around and pushes the opposite end of the connecting link up to the end stop
- Drills hole 2.

